



MODIFICATION BULLETIN

AIRPL
MODEL
91

91. 1/1
SA 590447/1
SA 590448/1

Safir

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Forward jettisonable hood. Fitting of stop screws in the handles

URGENCY: III

EFFECT ON WEIGHT DISTRIBUTION:

TIME OF DELIVERY
FOR NECESSARY PARTS: 6 March 1948

WEIGHT CHANGE
LBS.

STATION
IN.

MOMENT CHANGE
LBSIN.

Saab/C

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MARKING:

Modification number 1 on the identification plate for SA 590447 and SA 590448 shall be deleted.

Drawings: Not essential

51790 Forward part left jettisonable canopy section

Airplanes concerned:

91102-91123

(Number of aircraft: 22)

Parts required on each plane:

4 Stop screws M4x5 AS 212201

Spare parts not involved

Since the inside handles for hoods SA 590447 and SA 590448 have been torn loose by excessive power, the hoods have sometimes opened.

For this reason 2 stop screws are to be fitted between the bushing and the pinion in the handles according to the fig.

Working procedure

Remove the tapered pin at the inside handle and disassemble the handle.

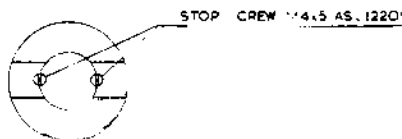
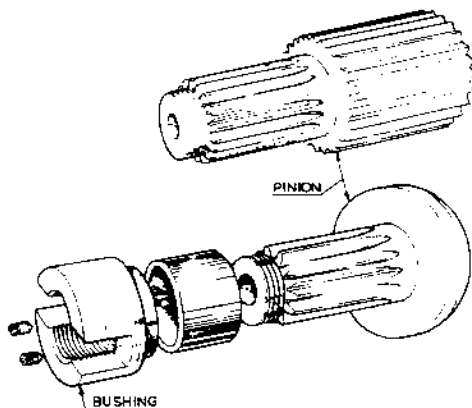
Cut off the pinion flush with the machined groove.

Assemble the pinion and the bushing.

Drill and tap for the M4 stop screws in the thread between the pinion and the bushing. If such a tap is not available, drill and tap to corresponding inch dimension.

Assemble the handle.

Lock the tapered pin by a few light hammer blows on the material enclosing the pin



S-AB SERVICE DEPT:

SAAB DESIGN DEPT:

ROYAL SWEDISH AERONAUTICS BOARD.

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