

Reference Airplane 91A, 91B, 91-B2, 91C Safir <u>Structure centre fuselage</u> Introducing of stiffening, RH and LH pedal hinge brackets.	Date January 24, 1959	No. 91.1/14
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	Saab Design. Dept. J. Boklund	
Urgency IV	Royal Swedish Board of Civil Aviation S. Fogelström	
Marking -	Effect on weight distribution	
	Weight change lbs -	Station In. -
Time of delivery for necessary parts - K/K		

Drawings: Not essential
1075388 LH Pedal hinge bracke

Airplane concerned:
91.101 - 91.346

Required parts a plane:

Spare parts concerned:
-

Pos	Figure		
01	1	Angle 1149551 ur	Alumin Alclad 2024-T3 alt. AMS 4041
02	1	Angle 1149553 ur	Alumin Alclad 2024-T3 alt. AMS 4041
03	2	Rivet AS 211501-3,2x8	Alumin 3514-3
04	4	Rivet AS 211501-2,5x7	Alumin 3514-3

In order to reinforce the RH and LH pedal hinge brackets an angle may be riveted between the pedal hinge bracket and the frame sta 1530.

Work procedure:

Fit angles item 01 and 02 between the profile on the pedal hinge bracket and frame sta 1530 RH and LH side, then drill and rivet the angles according to the figure.

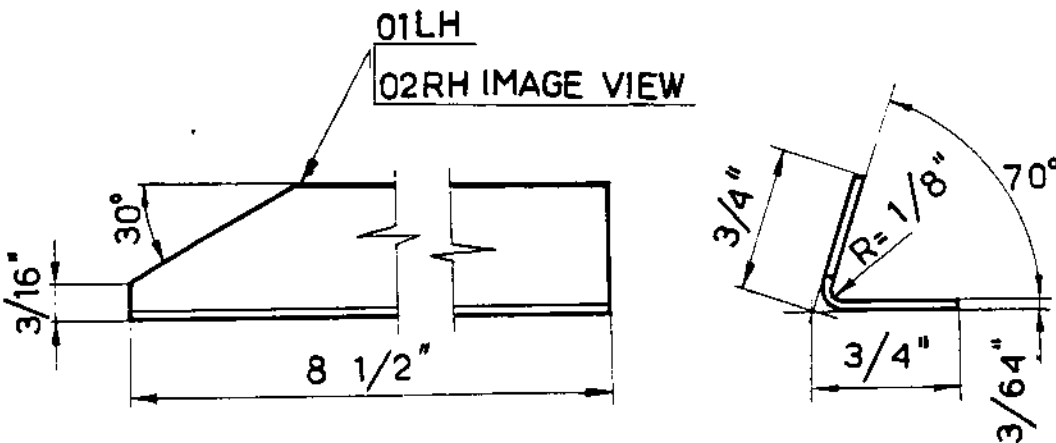


Fig 1

T-11771B

IN 341201, 12, 57, 1000, 513-642

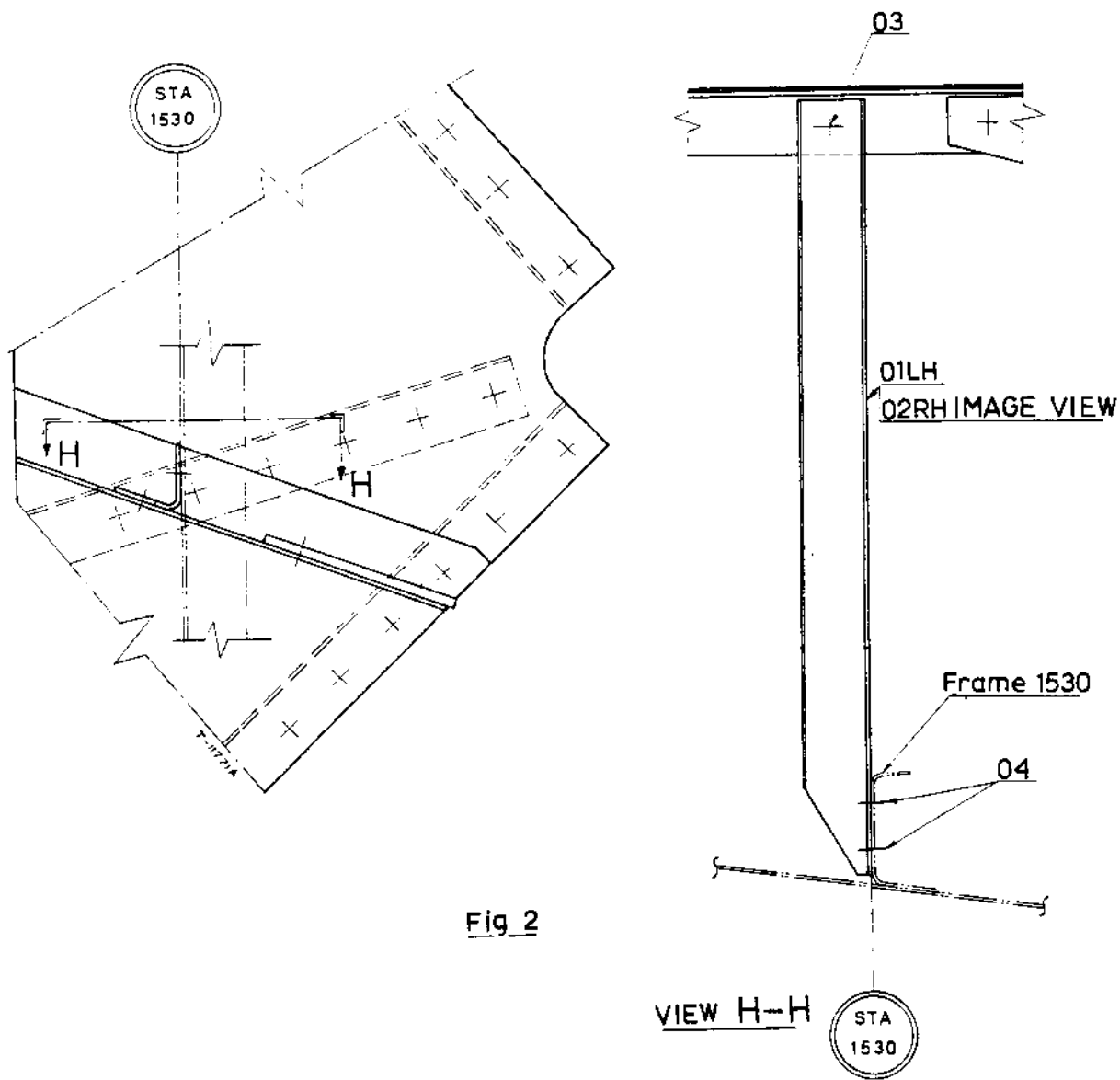


Fig 2

VIEW H-H