



MODIFICATION BULLETIN

AIRPL
MODEL
91
Safir

91.1/6

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Landing Gear Control. Latching Plate. Application of reinforcement plate.

URGENCY: III

EFFECT ON WEIGHT DISTRIBUTION:

TIME OF DELIVERY
FOR NECESSARY PARTS: 27 March 1948

WEIGHT CHANGE
LBS.

STATION
IN.

MOMENT CHANGE
LBSIN.

Saab/c

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MARKING: None

Drawings: Not essential.

Aircraft concerned:

Parts required on each plane

91102-91125, 91129

1 Reinforcement plate 561111ur

(Number of aircraft: 25)

7 Rivets 2,5x6 AS 211504 Alumin 3514-3

3 Rivets 2,5x6 AS 211501 Alumin 3514-3

Spare parts not involved.

Occasionally the control lever catch has loosened in the hole in the latching plate. For this reason a reinforcement plate is to be fitted.

Working procedure:

Trestle the aircraft.

Remove the forward passenger seat.

Remove the panel covering the center casing.

Move the control lever to position: "Landing Gear Up."

Drill out 3 rivets 2,5x6 AS 211501 according to the fig. which attach the latching plate to the wall of the center casing.

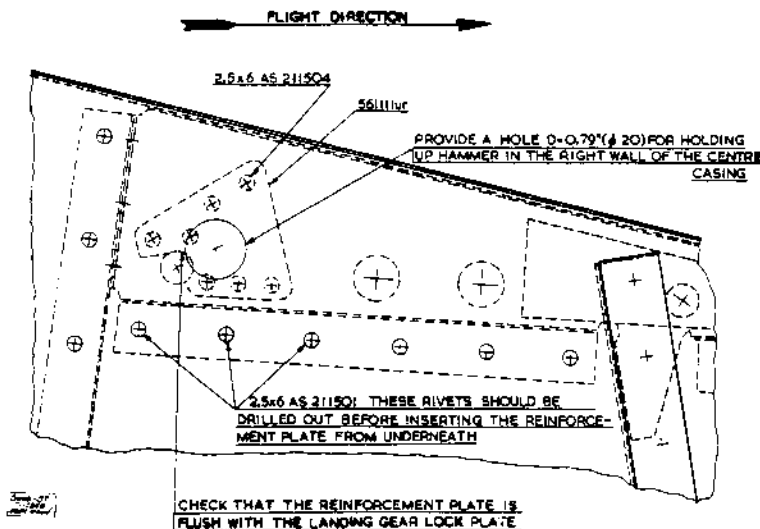
Provide a hole with 20 mm diameter in the right - hand wall of the center casing for the bucking bar.

Drill the reinforcement plate together with the latching plate and rivet.

Rivet the latching plate of the center casing.

Mount the panel and the passenger seat.

Move the control lever to position "Landing Gear Down".



SAAB SERVICE DEPT:

SAAB DESIGN DEPT:

ROYAL SWEDISH AERONAUTICS BOARD:

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