



MODIFICATION BULLETIN

AIRPL. MODEL
91

91.2/4

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Nose wheel. Changing the friction surface for nose wheel fork

URGENCY: III At service inspection

EFFECT ON WEIGHT DISTRIBUTION:

TIME OF DELIVERY FOR NECESSARY PARTS: -

WEIGHT CHANGE LBS.

STATION IN.

MOMENT CHANGE LBSIN.

K/K

-

-

-

MARKING: -

Drawings: Not essential

91A: 550666 Friction washer

91B: 569738 Bushing

Parts required per plane:

-

Aircraft concerned:

91101 - 91148, 91201 - 91273

Spare parts involved:

Friction washer 550666

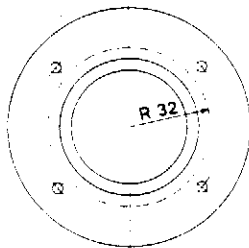
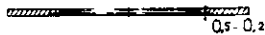
Bushing 569738

In order to prevent shimmying of the nose wheel the friction surface for the nose fork journal shall be enlarged. This is done by turning down the friction washer 550666 (aircr. 91A) and bushing 569738 (aircr. 91B) according to the figure.

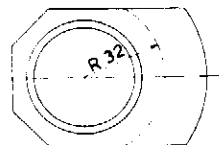
Work procedure:

Dismount the nose wheel and disassemble the pivot casing. Remove the friction washer (bushing) and turn down the friction surface 0.5 mm in accordance with the figure.

Assemble the pivot casing and install the nose wheel.



FRICION WASHER 550666
AIRCR. 91A



BUSHING 569738
AIRCR. 91B

January 9, 1954

SAAB SERVICE DEPT:

SAAB DESIGN DEPT:

ROYAL SWEDISH AERONAUTICS BOARD:

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