



MODIFICATION BULLETIN

AIRPL.
MODEL
91B
Safir

91.2/5

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Main wheel brake unit

Removal of adjusting screw

URGENCY: IV

EFFECT ON WEIGHT DISTRIBUTION:

TIME OF DELIVERY
FOR NECESSARY PARTS: -

WEIGHT CHANGE
LBS.

STATION
IN.

MOMENT CHANGE
LBSIN.

K/K

-

-

-

MARKING: -

Drawings: Not essential

1075686 Wheel hub, main gear

Parts required per plane:

6 Screw AS 212107-M6x10

6 Locking washer AS 215429-6.4

Parts required per spare part:

3 Screw AS 212107-M6x10

3 Locking washer AS 215429-6.4

Following parts are obsolete:

Adjusting screw AS 212203-M6x30

Washer AS 212203-6.1

Nut AS 215402-M6

Aircraft concerned:

91201 - 91286

Spare parts involved:

Brake unit SA 1075924

Since the adjusting screws of the brake units have proved to be unnecessary and as these screws may contribute to a faulty adjustment of the brakes, these screws shall be removed and the holes in the brake units be plugged by screws.

Work procedure

Remove the adjusting screws including nuts and washers from the brake units. Re-fit screw and locking washer. Alternatively screw and locking washer can be replaced by the existing adjusting screws. In such a case the adjusting screws are unscrewed about 3 mm after which the nut is tightened and the protruding portion of the screw is cut.

June 12, 1954

SAAB SERVICE DEPT:

SAAB DESIGN DEPT:

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