SAAB

Modification Bulletin

Aircraft Type: 91 Safir

Reference	Date	No
Landing Gear Control Introduction bolts in link SA 590430	September 15, 1955	91.4/5
	Saab Service Dept. C. Larsson	
	Saab Design. Dept. A.J. Andersson	Page 1 of 1
Urgency III	Royal Swedish Board of Civil Aviation S. Fogelström	

Marking: -

Effect on weight distribution

Weight change Lbs	Station In.	Moment change Lbsin.
-	-	-

Time of delivery for necessary parts

3 months after order

K/K

Drawings: Not essential

505752 Link retracting mechanism

Parts required per plane and spare part:

Item	Ref. figure		
01	2	Bolt	AS 212117A-M5x26
02	2	Nut	AS 215409-M5
03	2	Cotter pin	AS 211401-1x12
04	2	Washer	AS 215101-5,1 Alumin

Aircraft concerned:

91101 - 91148

91201 - 91320

Spare parts involved:

Link SA 590430

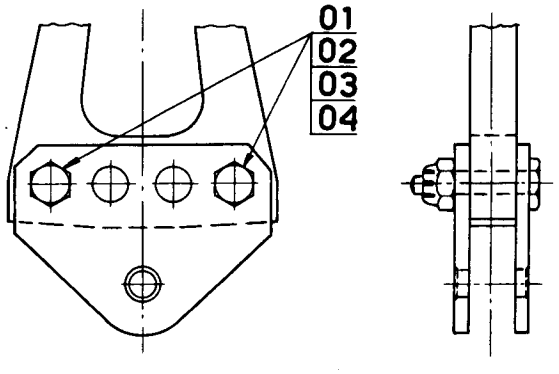
The rivets in the link for the lower bearing of the landing gear control shaft have loosened. For that reason the outer rivets in the link should be replaced by bolts and nuts.

Work procedure:

Remove the link. Drill out the outer rivets. Drill and ream the holes to force fit with bolt M5.

Fit bolts and nuts according to the figure.

Install the link.



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