



Modification Bulletin

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Reference Airplane 91A-91D. LH and RH Wing Introducing Stop for Secondary Bolt, Wing Joint Fitting	Date August 16, 1960 Saab Service Dept.	No. 91.5/4	
	C. Larsson Saab Design. Dept.		
	J. Boklund Royal Swedish Board of Civil Aviation Lfs S. Fogelström		
Urgency IV			
Marking -	Effect on weight distribution		
	Weight change Lbs	Station In.	Moment change lbsin.
	-	-	-

Time of delivery for necessary parts

3 months after order
K/K

Drawing: not essentialAirplanes concerned:

All Safir 91 with manufacturing
number up to 408 inclusive.

Spare parts invalved:

All wings for airplanes 91A-91D.

Parts required per airplane:

Item	Ref. figure		
04	2	Angle 1156651 ur 3x45x75	Alumin 3526-38 (AA Alclad 2024-T3)
	4	Rivet AS 211501-3,2x9	Alumin 3514-3 (AA 2117-T4)
	4	Rivet AS 211501-4x10	Alumin 3514-3 (AA 2117-T4)

Parts required for each wing:

04	1	Angle 1156651 ur 3x45x75	Alumin 3526-38 (AA Alclad 2024-T3)
	2	Rivet AS 211501-3,2x9	Alumin 3514-3 (AA 2117-T4)
	2	Rivet AS 211501-4x10	Alumin 3514-3 (AA 2117-T4)

Deleted parts per airplane:

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Purpose:

In some case it has happened that the pin item 03 has been broken or wrongly fitted. As a result the secondary bolt has been desplaced backwards. For this reason an angle shall be embodied as a stop according to the figure.

Work procedure:

Dismount the wings.
Drill and rivet angle item 04 according to the figure.
Check that the pin item 03 is undamaged.
Mount the wings.

