



Svenska Aeroplan Aktiefolaget

LINKÖPING
SWEDEN

SERVICE BULLETIN

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AIRCRAFT SAAB SAFIR 91B, 91B-2 AND 91C

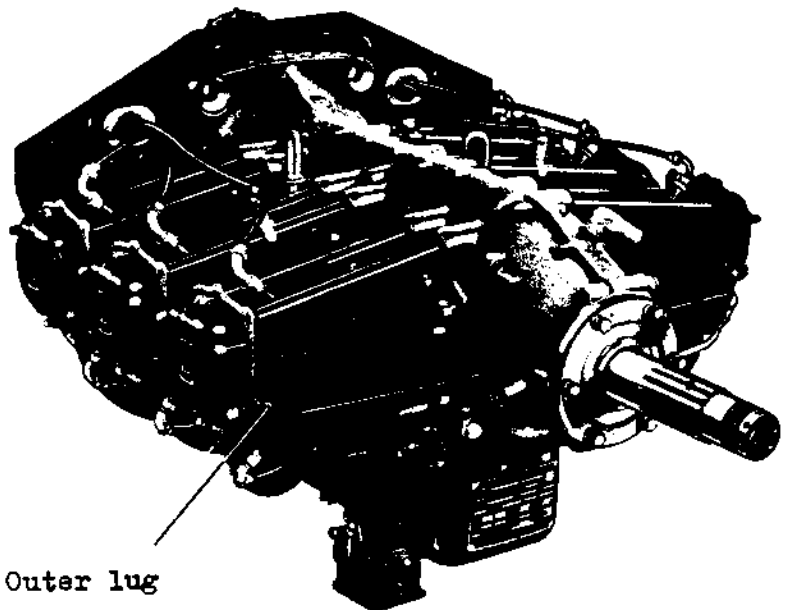
SUBJECT: Removal of engine baffle lugs.

REASON: In some cases cracks have developed at the outer lugs of front cylinder baffles. As the baffles are sufficiently secured without the aid of these lugs, the lugs may be removed.

TIME OF COMPLIANCE: As required,

PARTS AFFECTED: Right front cylinder baffle, Ly p/n 67895 (previous p/n 65409).
Left front cylinder baffle, Ly p/n 67894 (previous p/n 65410).

WORK PROCEDURE: Cut off outer lug from the baffle, see figure. Apply zinc cromate primer and paint the cut.



Outer lug