



# MODIFICATION BULLETIN

AIRPL  
MODEL

91

91.9/1

Safir

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Equipment. Installation of cap over Dual Control Stick pivot axle.

URGENCY: III

EFFECT ON WEIGHT DISTRIBUTION:

TIME OF DELIVERY  
FOR NECESSARY PARTS: One month after  
receipt of order.

WEIGHT CHANGE  
LBS.STATION  
IN.MOMENT CHANGE  
LBSIN.

C/C

-

-

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MARKING: None

Drawings: Not essential

562710 Cap. Control stick attachment

Parts required on each plane:

1	Cap	562710
4	Screw	M5x16 AS 212106
2	Lock nut	M5 AS 215402
2	Lock nut	M5 AS 215410
4	Rivet	2.5x7 AS 211501 (Alumin 3514-3)

Aircraft concerned:

91102-91130

Number of aircraft: 29

Spare parts not involved

The maximum flying weight of the aircraft has been increased to 2365 lbs. For this reason, cargo may be loaded on the floor forward of the right passenger seat. In order not to block the Dual Control Stick, this is to be removed and a cap installed over the pivot axle.

Note: The cap can be ordered from Saab or otherwise manufactured in accordance with the enclosed fig.

Working procedure.

Remove the Dual Control Stick.

Mark off the holes of the cap in the forward spar and in the floor, then drill.

Rivet the lock nuts. Then try out the cap.

Reinstall the Dual Control Stick.

Note: The cap may be stowed in the tool-kit.

1 OCT 1948

SAAB SERVICE DEPT:

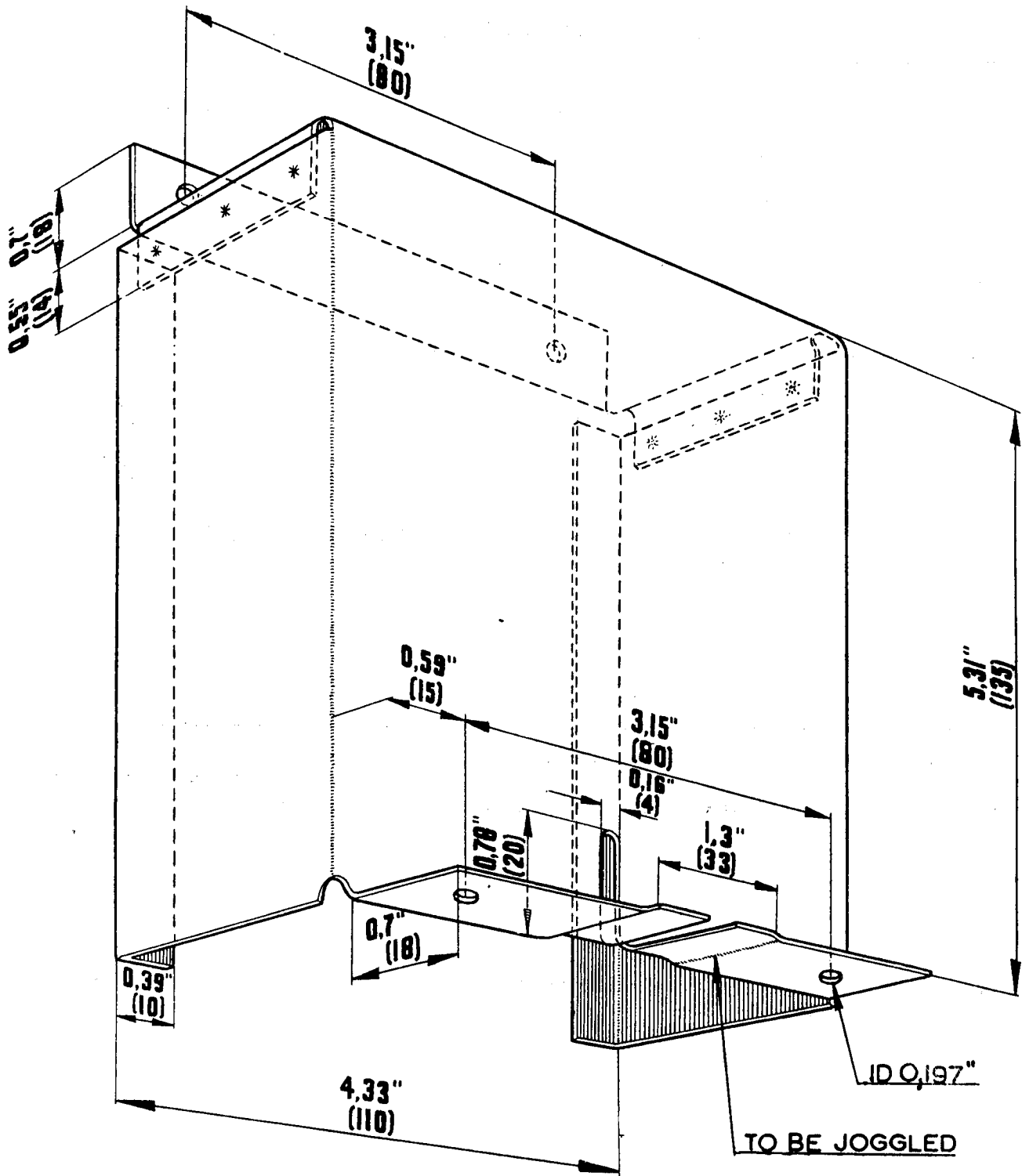
*C. Larsson*

SAAB DESIGN DEPT:

*O. Ekberg*

ROYAL SWEDISH AERONAUTICS BOARD:

*H. Johansson*



0.7" (2 MM) RADIUS AT ALL CORNERS

SHARP EDGES TO BE ROUNDED

522b-577  
T-4042  
Riley